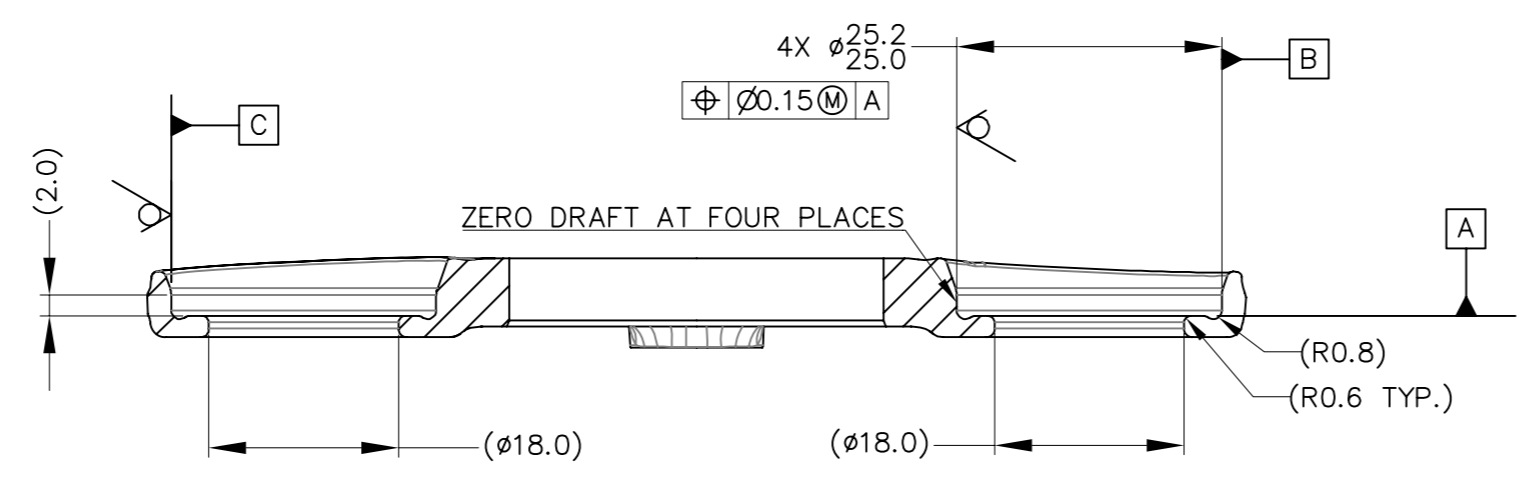
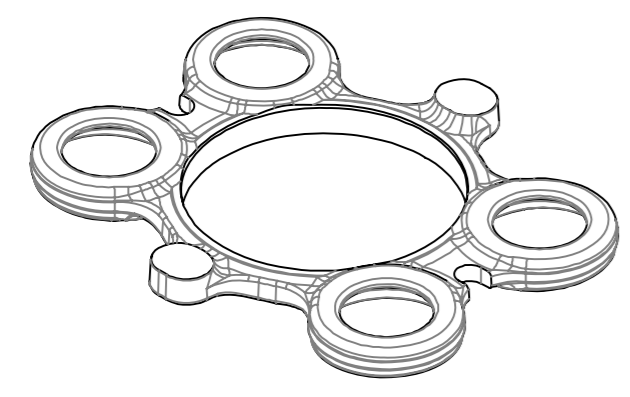


REV. NO. 00

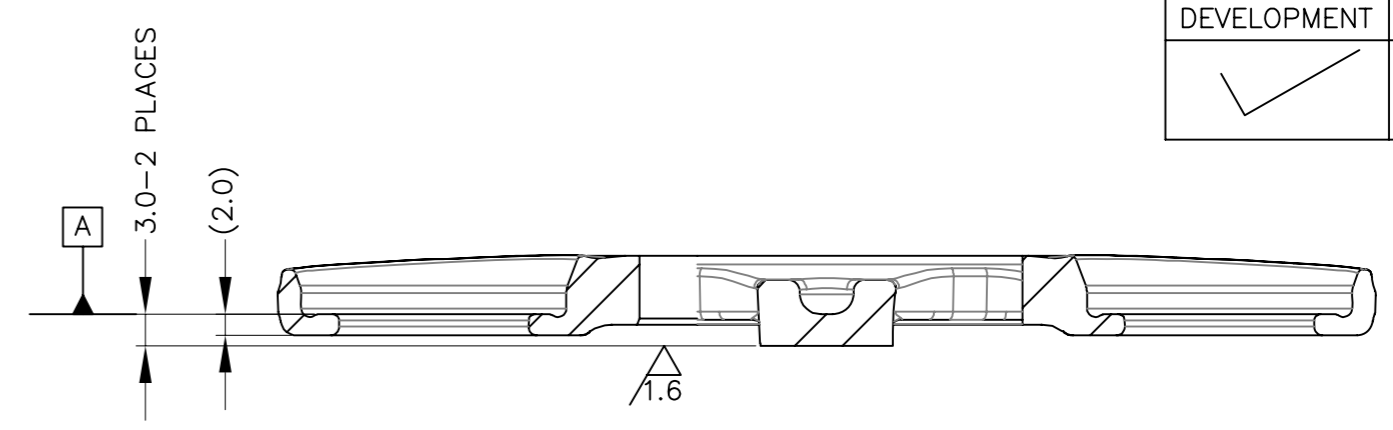
| | |
|----------------------|------------|
| IF IN DOUBT, PL. ASK | |
| DO NOT SCALE DRAWING | |
| APPROVED FOR | |
| DEVELOPMENT | PRODUCTION |
| ✓ | |

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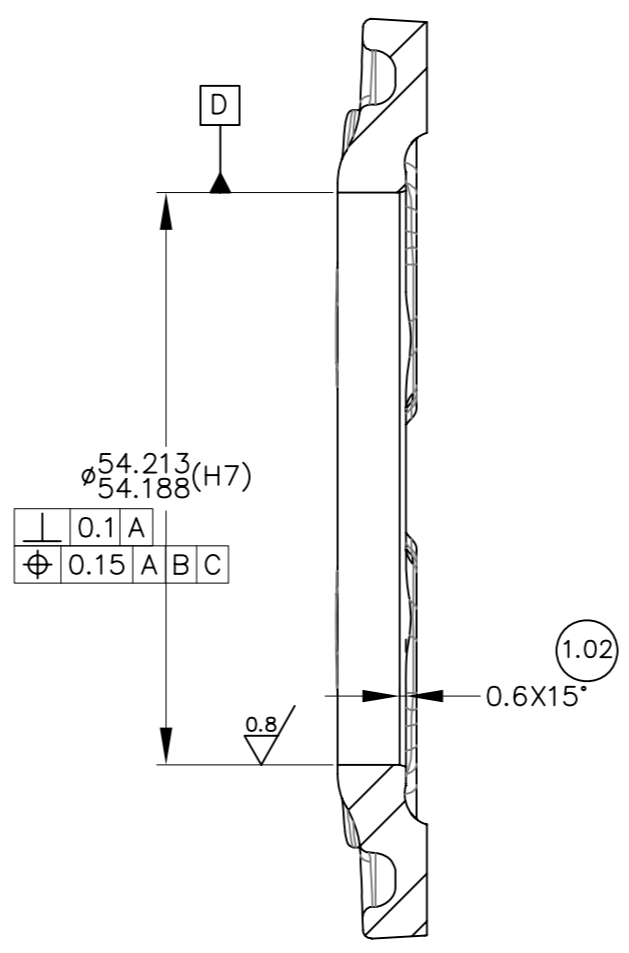
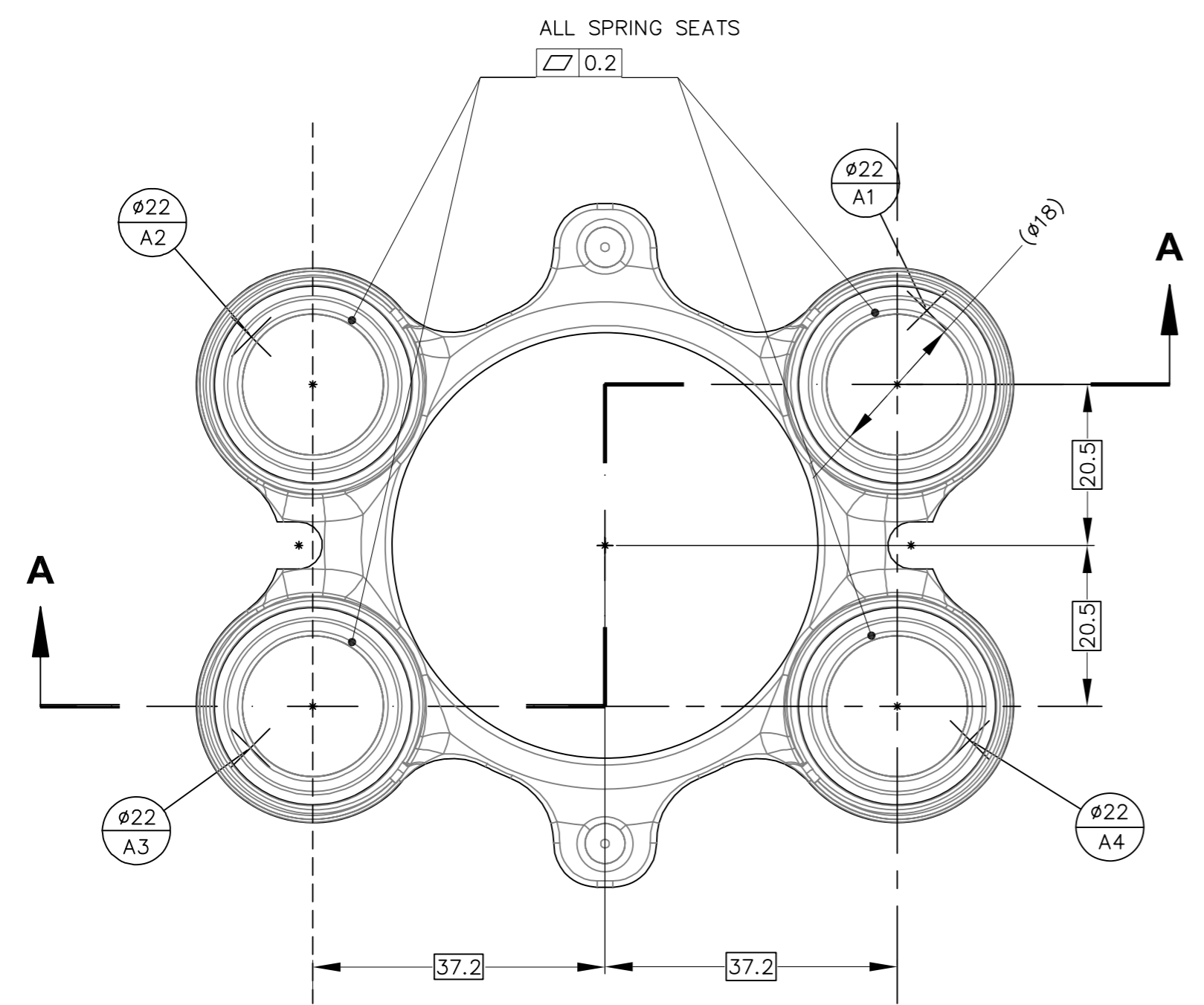
| CLASSIFICATION OF CHARACTERISTICS | |
|-----------------------------------|-----------------|
| ● | CRITICAL |
| ○ | MAJOR |
| ▲ | KEY INSTRUCTION |



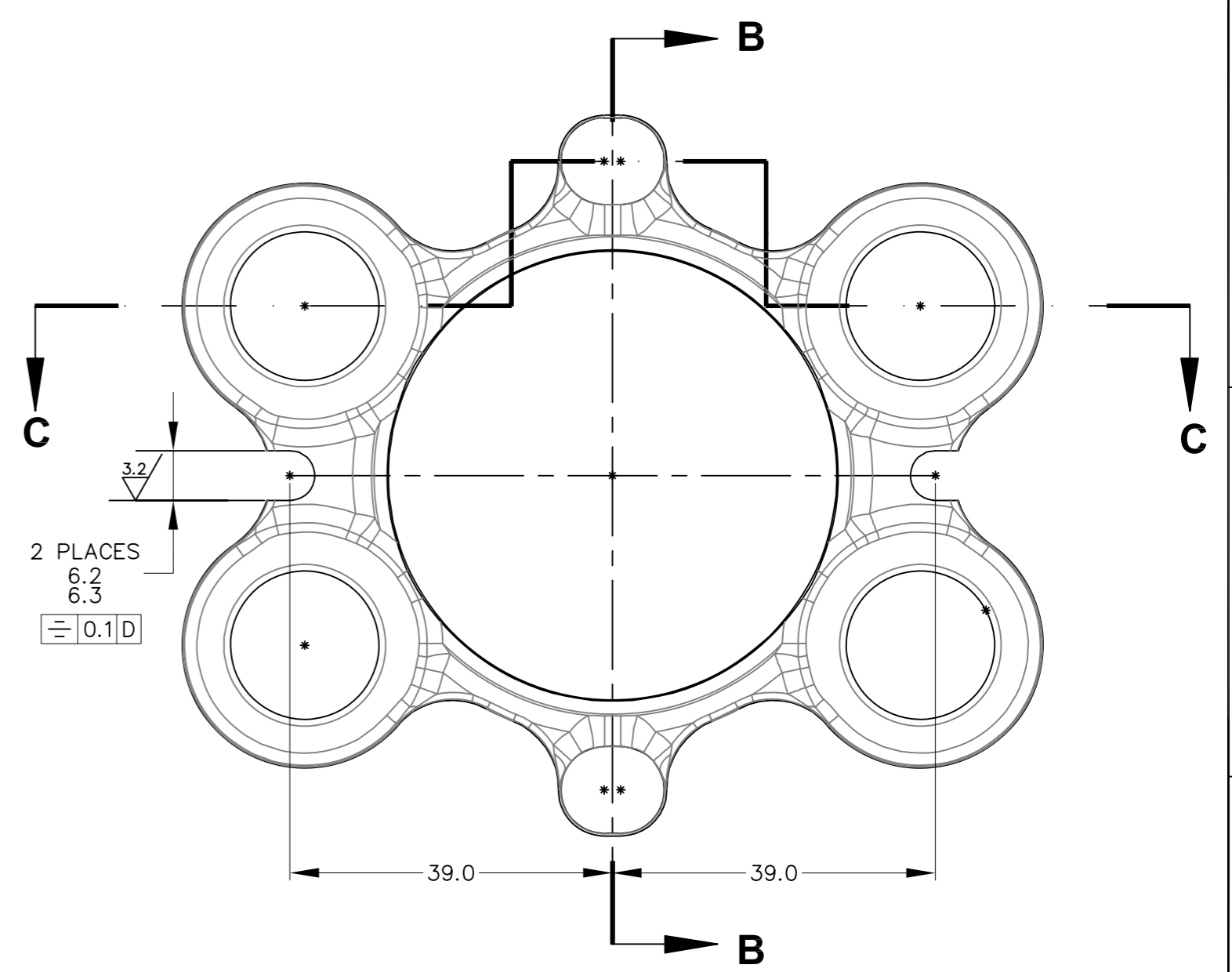
SECTION A-A



SECTION C-C



SECTION B-B



- NOTE:
- DATUM [A] IS DEFINED BY ALL SPRING MOUNTING FACE JOINTLY.
 - ALL UNSPECIFIED DIMENSIONS TO 3D MODEL [0.3] REVISION OF 3D MODEL TO MATCH OF THIS DRAWING.
 - ALL PART SURFACE TO BE COATED IN LIGHT OIL PRIOR TO SHIPPING.

◇ KEY PRODUCT CHARACTERISTIC
 ALL DIMENSIONS ARE IN MILLIMETERS
 LINEAR: 0.0±0.25mm
 ANGULAR: 0±1°
 GD&T PER ASME Y14.5-2009
 BREAK SHARP EDGES 0.1mm-0.3mm
 PACKAGE AND PROTECT AT ALL TIMES
 THREAD STANDARDS:
 METRIC IMPERIAL
 INTERNAL: BS3643 6H BS1580 2B
 EXTERNAL: BS3643 6g BS1580 2A
 FIRST THREADS TO BE REMOVED:
 0.5X45° UP TO 8mm. 1.0X45° OVER 8mm
 IF ANY DOUBT, ASK

| REV.No. | DESCRIPTION | REF./ECN | DATE | DRN. | CHD. | APPD. |
|--|-------------|---|----------|--|------|-------|
| | | | 30.03.18 | | | |
| NOTES :- ALL DIMENSIONS ARE IN MM. REMOVE BURRS & SHARP EDGES. TOLERANCES UNLESS STATED AS PER IS:2102, PART 1 FINE..... FINISH :- | | MATERIAL AISI4140/SCM440 | | SCALE 1:1 | | |
| PART FOR CLH | | DESCRIPTION SPRING RETAINER PRE ASSY. MACHINING | | DRG. NO. ZOST-LA-5668 SHEET 1 OF 1 | | |
| CLH GASEOUS FUEL APPLICATIONS PVT.LTD. | | A2 | | | | |