

CURRICULUM VITAE

H. No. C4-806 Avalon Homes Society
Tapukada Bhiwadi Raj.
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JANGPAL SINGH

OBJECTIVE.

Having good leadership Production and quality, built good teamwork within dept. And supporting dept. good managerial & presentation skill and focused towards Company Production & quality targets.

EXPERIENCE.

Total Experience in **12+ years** in Automobile industry Quality Assurance **Handling operations-level reporting on the performance of the Quality with Customer Services and management for review as a basis for improvement to the quality system.**

- ⇒ **Specialized Professional Knowledge** Customer Rating Score card Quality and Delivery Performance. Monitoring Supplier PPM, PPAP, APQP, Control Plan, SPC, MSA, CALIBRATION, WHY-WHY ANALYSIS, 8-D PROBLEM SOLVING TOOL,- Red Bin Analysis, Kaizen, MRM Review, Poke Yoke, Defect Analysis. Defect Album, Rejection Analysis, IATF-16949- 2016 etc.
- ⇒ **Worked Core process knowledge** Hot Forging, Machining, Cold forging, PDC Die Casting, Plastic, Sheet Metal, Coating, Paint Shop, Heat treatment & Final Inspection also.

Presently working with **M/s Gupta Metal Sheets Ltd as a Manager Quality Assurances & Control Handling In-process, Final Inspection and Customer Complaints** Since January- 2023 to till date,

COMPANY PROFILE :-

M/s Gupta Metal Steel Ltd. Which is a leading Manufacturer. Non Ferrous Mates Copper and Copper Alloy Continue Casting Line process, Annealing process, Cold Rolling, and Picking process also. And supplying in India and Export Brass and Copper Strip Major Customer M/s Terminal Technology, M/s JPM Auto Ltd. M/s Minda Silca auto Ltd. M/s Swiss Auto pvt. Ltd. It is a ISO -9001-2015 and IATF-16949-2016 certified company.

(Since Jan - 2023 to Till date.)

JOB DESCRIPTION:-

- Responsible Handling overall plant Quality in-process, Final Quality and Rework and rejection.
- Ensure a daily basis Red-Bin analysis and Review in-house rejection with the Production and Quality team.
- Monitoring Customer schedule and Dispatch plan at final inspection as per plan.
- Daily Departmental meeting for Dispatch targets and previous backlog.
- Handling Customer Complaint in case of any Major quality issue at customer End.
- Attending Customer Complaint and Submit Action plan (8D , CAPA and DAR Format) within target date.
- Monitoring & controlling various QA measures - SPC, capability study, MSA study, Product and Process audit, etc.
- Ensure Monthly Basis KPI Data As per targets.
- Maintain Customer PPM and act. on COPQ cost as per targets by proper utilization of available resources Pareto chart and COPQ analysis.
- Provide the training down the line in all customer specific Requirements.
- Ensure that a quality system is established and maintained in accordance with customer requirements as well as ISO/ TS-9001 and IATF - 16949- 2016.and other specific standards as per requirement.

Working with **M/s ROOP AUTO FORGE PVT.LTD. (Logwell Forge Ltd.) as a Deputy Manager Quality Assurance Handling In-process quality and Final inspection with customer complaints.**

M/s Roop Auto Forge Ltd. Which is a leading Manufacturer Hot forging Hammer and Press Shop, in India supplying all OEMs Such as Rane Madras Ltd, QH Talbros, Somic Zf Co.Ltd , Sona Koyo steering System Ltd

, Tata Motors, Nagata India Ltd, M/s Yagachi and M/s Teayang Metal ltd. Roop Automotive ltd. And ILJIN Auto also produce railway clip which is export and Indian railway directly.

It is a IATF-16949-2016 certified company.

(Since June - 2013 to Dec-2022.)

JOB DESCRIPTION:-

- Daily production & Quality meeting & addressing in-process and Final quality issues.
- Responsible Handling Final inspection with Quality and Quantity target/Vs actual and Manpower Management.
- Responsible and Handling in-process Quality and final inspection and achieving targets as per company norms.
- Monitoring & controlling all Rework and rejection root cause analysis.
- Monitoring and controlling Implemented FIFO and clearance complete lots as per Batch wise.
- Ensure and Monitoring daily basis Inventory Norms as per customer schedule and Meet PPC team.
- Monitoring in-coming inspection & lot clearance as per manufacturing plan.
- Monitoring & controlling standard room activities - inspections, report generation, calibration Instruments, gauges & fixtures), gauge issue etc.
- Measuring tools & gauge procurement and maintaining safety stock.
- Ensure compliance of standard room as per NABL standards.
- Focus on clearance of NPD parts & ensure 'first time right'
- Ensure 5s, Safety, Kaizen & Poka-Yoke implementations.
- Attending customer audits and ensuring timely submitted Action plan NC points.
- Leadership and Participate in continuous improvement activities & ensuring that problems are prevented and that customer requirements are meet with any problems resolved effectively and economically
- Knowledge of quality parameters and drawing study.
- Knowledge of various quality tools & problem solving techniques.
- Ensure ECN implementation as per customer requirements and internal Change for improvements of quality and production.
- Review Process and Product Audit plan & Ensure it's compliance.
- Handling Customer Complaints and ensuring actions are identified & implemented.
- Co-ordinate and implementation of CAPA. 8D and DAR with standardization and horizontal deployment.
- Developed part to production department with complete description of Man /Machine / material /Method / quality aspects / quality objective.
- Coordinate value added improvement activities for forging, post forging process, and product quality.
- Responsibility of 4M Change Management system implemented in plant and Maintain records.
- Provide the training down the line in all customer specific requirements.
- Responsibility of Supplier development / improvement activities, New part development at supplier end, Forging Part & Machining Part ,
- Maintain COPQ cost as per targets by proper utilization of available resources Pareto chart and COPQ analysis.
- Achieve Budget control within the department target and cost.
- Maintain monthly Quality MIS reports presentation for effective management review.
- Ensure that a quality system is established and maintained in accordance with customer requirements as well as ISO/TS and IATF- 16949- 2016.and other specific standards as per requirement.

Worked with **M/s Oswal Electrical Pvt. Ltd. Faridabad.** As a **Quality Engineer** Handling in-process Quality Machine Shop and Final inspection Quality,

M/s Oswal Electrical Pvt Ltd. Which is a leading PDC Die Casting Manufacturer Aluminium die casting part , in India Major supplying in OEMs Such as M/s TVS Motors, M/s Yamaha Motors and M/s General Motors Ltd. also it is a ISO / TS 16949 certified company.

(Since April- 2011 to June-2013.)

JOB DESCRIPTION:-

- ⇒ Set-up approval during setting of new Part in CNC, VMC and SPM line.
- ⇒ Ensure Hourly Inspection Report Machine wise.
- ⇒ Resolve all Quality issues at Machine Shop and PDI stages.
- ⇒ Ensure Availability in all Quality Instruments (Vernier Caliper, Height Gauge, Micrometer, dial indicator Dial stand also. and Gauges (Air pressure Gauge, Ring Gauge, Snap Gauge, Plug Gauge also.) Both stage Machine Shop and Final inspection.
- ⇒ Daily Rejection and Rework review production line and final Stage.
- ⇒ Daily Rejection and Rework data entry in the system and make analysis reports.
- ⇒ Ensure department 5s and Safety awareness and implement.
- ⇒ Ensure that training records and Skills Matrix update as per Training plan.

Key Responsibility-In -process Quality in-charge Machine Shop and Final inspection Quality,

Attend Training Program:-

Magnetic Particle Testing (MPI) NDT Level II Qualified,
Training program of ERP and SAP system for production and quality function.
Internal Auditor of IATF-16949 - 2016,
Implemented 4M Change Management & Abnormality Handling in plant.

Professional Qualification

- MS office- MS word ,MS Excel , MS PowerPoint , MS Outlook
- Computer and internet with the good knowledge of basic computer software.
- Basic knowledge of ERP, SAP and Recknor software.

Technical Qualification

Three Year Diploma In Mechanical Engineer in 2011 With 74% Marks.

Personal Details

Date of Birth:	12 June 1985
Father's Name:	Sh. Jagat Singh
Permanent Address	Village. Shabbirpur Post. Bargaon Distt. Saharanpur (U.P)
Language known	English & Hindi
Marital Status	Married
Salary Expected	Negotiable
Philosophy to work	Believe in teamwork, positive attitude to achieve target on time.

Date
Place

Jangpal Singh