*Curriculum-vitae*

*D.O.B.-16 may.1993*

**Mob-08510871122,**

**9066584982**

 **ADD: S/O SRI. AJAY KU ROUT**

 **VILL-BARCHANA**

 **POST-BARCHANA**

 **DIST.-JAJPUR,ODISHA**

**CAREER OBJECTIVE:**

**Believe strongly in the concept of work through positive motivation. The career planning consists of effective implementation of given task and responsibilities.**

# JOB PROFILE:

# Responsible for planning, controlling, directing the assembly & PPC process

* Supervision of daily shift.
* Planning for achieving daily planned target of production.
* To guide the operators according the quality standard.
* To motivate operators for achieve the target.
* Preparing daily production report and down time analysis.
* Implementation, Updating and monitoring of Processing System.
* Production Assurance of incoming material / Process / Outgoing product.
* Production innovation and internal quality audits.
* Attending shop floor quality issues and initiating actions on no conformation.
* Presentation of weekly, monthly quality status in review meeting.
* Maintain Process Audit & reports of it.
* Daily MIS (Management Information System) giving to management.
* Process stabilization as per requirement.
* Effective participation in quality systems ISO, TS 16949, TPM, 5s & TPS

 **CURRENT EMPLOYMENTS DETAILS:**

**Current Company : M/S lumax MANNOH ALLIED technologies ltd.**

**Currently Designation : ENGINEER PRODUCTION & PPC.**

**Tenure/Duration : Since07 JAN.2013 to Till the Date**

**Current Industry :** **(AUTOMOBILE,)**

**Current Salary : Rs. 3.45lakh/annum with accommodation**

**Total Experience : 4.3 YEAR**

**Present Company*:-*LUMAX MANNOH ALLIED TECHONOLOGIES LTD. BANGALORE**

**About Group –** Lumax Group mainly well known for the manufacturer of automotive and lighting parts, Gear shifter parts, Parking Break, plastics molded parts & group turnover of 2000 crores per annum. Lumax Dk is fully working in SAP system.

 **About Plant –** Lumax mannoh.Manesar plant is having 20 injection molding machines ranging from **180 tons to 950 tons** with 40 nos Assembly line. This Company is a big supplier of the product range is for two wheelers & four wheelers. It have Gear shifter, parking break & knobs assembly facility for four wheelers. Plant turn Over is 110 crore per annum.

**Name of Customers – Honda Pvt.Ltd, Maruti Udyog Ltd, Toyota, NISSAN, Mahindra,Genaral motors,Eicher,ashok layland,Dimlar etc.**

**Responsibility –** Total Shop Floor Management & Reporting to Sr.Manager Production.

* Responsible for planning, controlling, directing the assembly & PPC process
* Kaizen & 5s implementation activities
* To ensure quality on line & Provide on line training for any customer near miss-defect, Material handling, Line Feeding, Rank-A Defects.
* Monitoring the operation time and prepare the documentation.
* Responsible for the overall documentation of assembly work related documents like (PAB,4m,,Daily Productiviti,Total Line stop, skill Matrix,5s sheet, Start-up check Sheet, Daily Rejection Trend).
* Requirement & Meeting daily production targets.
* Handling skilled manpower and administration of shop floor.
* Preserving discipline according to safety rules.
* Production planning (PPC) & Manpower planning.
* Analysis of Plan vs actual production
* Inventory Control of Finished goods
* New develop mould trial
* Responsible for new develop WIP & dispatch trolley preparation
* Trouble shooting of Assembly lines
* Brain storming on cycle time Reduction Activities
* Manpower Reduction activities
* Brain storming on to reduce rejection & Lumps activities by pareto graph & fish bone diagram
* Group conduct on to validate the process
* Quick action on customer complains
* Review of FMEA,Control Plan ,PPAP & maintaining SPC
* As a internal auditor, conducting audits of ISO/TS 16949 & ISO 14001 audits.
* Able to work in SAP

**Achievements –**

* Cycle time reduce on 12 components
* Manpower Reduction
* Various cost reduction activities within company
* Reduce mould accidents by applying kizen

**KEY ACHIVEMENTS**:

Leading/motivating teams ensuring their career development and planning, materials & spares.

Determining the requirement in accordance with the manpower rationalization, machine.

Identifying training needs and preparation of internal and external training programs.

Consistent target achievement straight through % maintained as per target

Reduce field rejection.

Maintaining & upgrading the Quality systems as per Company policy.

TPM & TPS Implementation Activities in department level.

  **EDUCATIONAL QUALIFICATION**

* Diploma in Electrical Engineering at DRIEMS, Tangi, Cuttack with 63.08%.

**COMPUTER SKILS: -**

* **Basic knowledge & working on Excel, MS word, Power Point.**
* **Internet Surfing**
* **SAP.**

***PROJECT UNDERTAKEN***

##### SEMINOR ON GENERATOR

#####  EXPECTED SALARY: - Negotiable

#####  NOTICE PERIOD: - 30 Days

#####  MARITAL STATE: -Unmarried

#####  DECLARATION & BELIEFS

**I hereby declare that the facts given in resume are correct to best of my knowledge and believe.**

**DATE : 06.12.2016**

**PLACE: BANGALORE**

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