**Manohara J**

**TECHNICAL SKILL’S:**

* 7 QC tools
* QMS
* Lean manufacturing tools
* FMEA
* PDCA
* DMAIC
* Pursuing SQC/SPC and Sig Sigma Green belt
* Cost estimation

**SOFTWARE SKILL’S:**

* SAP QM/PP Module(HANA)
* MS Excel
* MS Work
* MS Visio
* Minitab Basic
* Tableau
* CAD, CAM

**TESTING SKILL’S:**

* Hardness Test
* Fatigue test
* Tensile test
* Viscosity Test
* Compression Test
* Bonding / Peeling test
* GSM and Color shad test
* ILD,IHI,MST test
* Mechanical test’s

**QUALIFICATION:**

BE in Mechanical Engineering from Alva's Institute of Engineering and Technology, Visvesvaraya Technological University.

(Achieved First class)

**ACADEMIC PROJECT:**

Design and Fabrication of MAGLEV VERTICAL AXIS WIND TURBINE powered by wind energy.

**PERSONAL DETAILS:**

**Languages Known:** English, Hindi, Kannada, understand Telugu.

**DOB**: 28th May 1993

**Nationality:** Indian

 Address : Uttrahalli main road, kengeri, Bangalore, Karnataka.

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**Profile Summary:**

* Quality assurance executive with 2 years of experience, combination of well-rounded developed skills in Quality control and Quality assurance.
* Specialized in Quality Management, **Quality Assurance , Quality Control, Audits, Quality Review, Operational effectiveness**.
* Looking for an organization which can provide me with the good opportunities to innovate, where I get to learn things everyday, appreciate my skills, hard work and allow my career grow along with the organizations growth.

**Professional Experience:**

**KURLON ENTERPRISE LIMITED-** Dec 22th2014 to Present**.**

**Department:** Quality Assurance.

**Job Role:** Quality assurance executive

**Responsibilities** **:**

* Plan, conduct and monitor testing and inspection of

 materials and products to ensure finished product quality.

* Responsible for implementation of ISO 9001- 2008/2015

 Quality management System.

* Interpret and implement quality assurance standards as

 per the ISO 9001

* Devise sampling procedures and directions for recording

 and reporting quality data(PDI reports, FPY, NCR, QIPs).

* Review the implementation and efficiency of quality and

 inspection systems(PFMEA).

* ISO 9001 internal audits ,Supplier audit and ASO audits.
* Investigate customer complaints and non-conformance

 Issues(CRM).

* Collect and compile statistical quality data (PPM/COPQ) .
* Analyze data to identify areas for improvement in the

 quality system(CP, CPK).

* Develop, recommend and monitor corrective and

 preventive actions(CAPA).

* Prepare reports to communicate outcomes of quality activities with management(MIS).
* Return goods inspection and analysis.
* Identify training needs and organize training interventions to meet quality standards.
* Coordinate and support on-site audits conducted by external providers.
* Evaluate audit findings and implement appropriate corrective actions.
* Monitor risk management activities.
* Responsible for document management systems.
* Assure ongoing compliance with quality and industry regulatory requirements.

**Achievements:**

* Reducing the return goods my daily/monthly analysis of RMS Data and To reduce cost of poor quality(Save 10lk p/m).
* Be a core team member worked for the conversion of SAP in to HANA.
* Worked under IKEA Quality development in Kurlon.
* Installed Mechanical Laboratory for Raw material and SFG and FG.
* Developed New testing process and Specification for testing.
* Successful implementation of 5S in given area.
* Reducing the rework time and cost by introducing new operating process (save 1.2lk per month).

**Other Responsibilities:**

* Cost estimation done for purchasing department for better vendor discussions on cost.
* Worked on various measuring instruments and gauges for quality inspections.
* Vendor meetings and doubt clarifications on drawings and specifications.

**Documentation:**

* BOM
* SOP
* Quality Checklist (QMS,FMEA,CAPA)
* Quality Manuals
* Supplier Score card
* Instruments working process manual
* Stacking Norm

**Technical Trainings and workshops Undergone:**

* Participated in workshop on “ROBOTICS” held at A.I.E.T Mijar.
* Participated in workshop on “ Aerospace engineering” held in CADD Center Moodbidre
* Participated in NATIONAL CONFERENCE ON MICROELECTRONICS held at A.I.E.T Mijar.
* Participated in workshop on BEARING and BOILER held in A.I.E.T Mijar
* Undergone Five days CRM training in Kurlon PVT LTD.
* Undergone one day training on Bearing from SKF .
* Undergone one day training on 5S implementation at NTTF.
* Undergone one day training on FMEA implementation at NTTF.