**CURRICULUM VITAE**

**SUMIT GUPTA**

13/66 Upper Ground Floor

Subhash Nagar

New Delhi-110027

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**OBJECTIVE:**

* To work in an institution with good work culture and competitive work environmentproviding ample opportunities to learn and develop new skills.

**PROFESSIONAL QUALIFICATION:**

Completed **Bachelors of Technology in Mechanical Engineering** from ***RIET college of Engineering (2006-2010)*** Jaipur, affiliated to ***Rajasthan Technical University*** with an aggregate percentage of ***75% (Honours).***

**ACADEMIC QUALIFICATION:**

* Passed 12th Examination with 65% marks from MCL Saraswati Bal Mandir School, New Delhi.

* Passed 10th Examination with 70% marks from MCL Saraswati Bal Mandir School, New Delhi.

**SKILLSET AND PERSONAL ATTRIBUTE**

* Good written and verbal presentation skills.
* Works well with others, sensitive, supportive, motivate others, shares credits counsels, understand feelings, self-confident, congenial and accepts responsibility.
* Handle details, coordinates tasks, punctual, manages tasks effectively, meet deadlines.

**WORK EXPERIENCE :( Total 10.5 years)**

6 months experienced in ***L.G. Balakrishnan & Bros. Ltd*** as a Graduate Engineer Trainee in Production Department (August 2010-january 2011) which produces Sprockets.

*10 Years experienced in* ***Metal Forgings Pvt Ltd*** (February 2011 to February 2021) as a Senior Production Engineer in Machine Shop Department which Produces Different types of standared and Non-Standared Valve fitting Flange jobs like Blind, Tube sheet, Girth Flange, Welding neck, Nozzles etc.

**CURRENT RESPONSIBLITIES.**

* Planning and Loading of small to heavy duty machines like horizontal lathe, vertical lathe , facing lathe, radial drilling, multi-spindle drilling, CNC lathe as per the planning schedule with capability of machines from 1kg to 10000kg.

* Design standardised flanges and Non-standardised flanges Profile Layout in Auto Cad Designing.

* Understanding of Engineering Drawing, Interpretation of Dimensional and Geometrical Tolerances.

* Tasking Machine Operator and Ensuring required drawing are made available to the operators as per the work order.

* Ensuring smooth flow of material in Machine Shop Floor from stage to stage.

* Prepare various machine processes with implementing and monitoring daily production plan.

* Monitoring and controlling of production quality as per cycle time.

* Ensure defect free machining as per the drawings.

* To Handle the man power and maintain 5 S Policy Plan.

* Coordinate with operations manager, plant manager to develop and enforce procedures for change control, upgrades and changes to production.

* Set up and resolve problems efficiently and effectively for machine operators.

* Develops and implements work schedule to maximize productivity and efficiently while ensuring project deadlines are met in a timely fashion.

* Works directly with design engineers to review and implement changes to final design in order to improve manufacturability.

* Design fixtures and processes to accurately and efficiently machine a wide variety of parts.

* Knowledge of Quality Inspection Techniques and Systems. Tools such as Vernier Caliper, Micrometer, Bevel Protector, Slip Gauge, Plug Gauge etc.

* Maintain the Routing Process Sheet, Daily Production Process Report, Material Removal Rate Report, Machine Running Hour Report Updating and Monitoring as well.
* Know about the Mechanical Test like Tensile, Impact, MPT & DPT and also have knowledge about steel manufacturing products like Blind, Weld neck, Ring joint, Nozzle, Tube sheet, Forged bar, Step shaft, Hollow forged Rings etc.

**INDUSTRIAL TRAINING**

* Completed 6 weeks of industrial training at Parle Biscuits Private Limited as a part of 3rd year and a project on Parle G biscuit was carried out successfully.

***PROJECT* UNDERTAKEN**

* Project on **Creep Testing Apparatus** which highlighted the preparation of furnace to measure a creep by loading system and by heating & loading system.

* **TECHNICAL SKILLS : Wide spread experience in AutoCAD designing with a proven track record of successful execution of projects**

* AutoCAD -2018 - Drafting.
* Solid work - 2015 - Solid Modeling, Assembly, and Drafting.

**INTERESTS AND HOBBIES:**

* Playing Football and Volley ball.

* Watching Cricket.

**TECHICAL INTEREST:**

* Designing using AUTO-CAD.
* To learn about latest technologies.

**ACHIEVEMENTS:**

* Coordinated auto-cad competition at national level.

* Secure first position in volleyball, carrom at Intra-level competition.

* Organized volleyball competition at state level.

**REFERENCE:**

* Mr. Anil Dhiman, Production Manager, Metal Forgings Private Limited, Delhi

Contact No.: +91-9811977858

* Mr. Maneesh Rathee, Procurement Manager, Metal Forgings Private Limited, Delhi

Contact no. : +91-9899757044

**PERSONAL DETAILS:**

My biggest asset is my quick learning ability and my laborious and self-motivating nature. I can perform & deliver excellent results even in a high-pressure environment.

* Name : Sumit Gupta
* Father’s Name : Giriraj Gupta
* Date of Birth : 6th November 1987
* Current Industry : Metal Forgings Private Limited
* Total Experience : 10.5 years
* Languages Known : English, Hindi
* Permanent Address : 13/66 Upper Ground Floor Subhash Nagar

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