**CURRICULUM- VITAE**

 **RISHI SHARMA** **E- mail : rishisharma\_s@rediffmail.com** 389, Royal Krishna, near

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**Career objective** : Seeking managerial role in the domains of production allied technical operations with a progressive business organization

 **TOTAL WORK EXPERIENCE**  ; **12 Year In Automobile Industries**

* **Sr. Manager** ( Machine shop ) **Him Teknoforge ltd** Pithampur (M.P)

 ( Duration –March 2016 to till date)

* **Production Manager** (Machine shop) **MAHLE Engine** Components India Pvt Ltd Pithampur (M.P)

 ( Duration – June 2010 to March 2016 )

* **Sr.Engineer –**  **Production** ( CNC Shop**) TATA** Precesion Industries India Ltd Dewas (M.P.)

 ( Duration – Sep 2008 to June 2010 )

* **Production Supervisor** (Engine Machine Shop ) **MAHINDRA &MAHINDRA** Ltd Nagpur (MH)

( Duration – Aug 2005 to Sep 2008 )

Professional Experience:

1. **Him Teknoforge ltd Pithampur**

 ISO, TS 16949 Certified Company leading Manfacturer of Automobile parts like Shaft, Pinion, Gear

Components etc Supply to Bharat Gears ltd, Ashok Leyland, Swaraj Engine Ltd , Escorts, Volvo Eicher,etc

**Major Responsibilities:**

* Overseeing Production related task including Planning,Control & Trouble shooting
* Optimizing man & machine utilization to achieve pre set production targets
* Generating various reports on monthly and Quarterly basis
* Implementing major cost savings strategies, productivity enhancements
* Imparting training to team members for optimum level of efficiency, Productivity, Quality 5's, Kaizen, problem solving & implement the same
* Productivity improvement by modifying process/Tools and by process improvement.
* develop guidelines (SOP) for the sequencing of manufacturing activities on the shop floor
* Identifying equipment/machine/facility requirement as per plan for financial year
* Rejection monitoring and rejection analysis in order to achieve minimum rejection level to improve productivity, quality and to reduce rework cost

 **2.)** **MAHLE Engine Components India Pvt Ltd Pithampur**

A ISO, TS 16949 Certified Company leading Manfacturer of Engine Components. Supply to Engine Manfacture Company like Mahle Germeny, Cummins Inc.U.S.A./MEXICO/U.K./BRASIL/JAPAN,Tata Cummins Ltd.,Tata Motors, Fiat India, Proton Malaysia, John Deere Indi, Swaraj Mazda, Force Motor etc.

**Major Responsibilities:**

* Conduct Programing ,Setting & Troubleshooting of HMC , VMC,CNC Turning & Grinding Machine
* Time & Motion Study.
* Corrective and PreventiveAction for any customer complaint, customer supports service.
* Giving regular efforts for a problem free production through Kaizen activities.
* .Motivate People to achive best Productivity.
* To maintain 5-S , TPM , & Good Houskeeping on the shop floor.
* Increase OEE in Various Machine.
* First piece inspection and regular inspection as per quality standard.
* To maintain all the documents related to CNC Shop as per Companys Standard.
* Allocation of Man-power in an optimized way to increase productivity.
* Planning day to day production of achieve maximum production.
* Scheduled meeting for discussing effective production plans.Rejection etc
* Develop Techanical Skill to the Engineer and operators for the of CNC machine & Cutting Tools
* System adherence as per ISO/ TS-16949,TPM Adherences,Internal Audit and Safety Requirments

**3.) Tata Precesion Industries India Ltd. Dewas**

**Major Responsibilities**

 I was working in **CNC** machine shop Department. Where Different type Of Automobile Parts

 Crank Case , Crank Case Cover, Rear Cover & Electronics Components are madeup as per ordered.

* programming & Setting on Horizontal Machining center (HMC) with Makino, BFW, Mazak etc
* Programming & Setting on Vertical Machining Center (VMC) with Fanuc, Excel,Sugino,BFW,etc
* Distribution of work load to operators in order to Planning day to day production of achieve maximum production.
* Supervising hourly production.
* Arranging , repairing and maintaining tools.
* achive daily production target.
* Utilization of manpower accurately.
* Ensured proper housekeeping and coordinating with workers..
* Responsible for suggestion and kaizen activities..
* Preparing management information reports to ensure progress in the department.
* Reviewed and analyzed production reports.
* Giving idea for fixture manufacturing & modification.
* Maintain all Document such as WIP,Skill Matrics etc
* To coordinate with Engineering, Quality & Maintanance Department.
* Taking Care of Cost Reduction Project in Production

 **4.) Mahindra & Mahindra Ltd. Farm Equipment Sector Nagpur ( MH )**

 India’s No. 1 Tractor manufacturers and having ISO, TS Certifications, and JQMwinner Company.

**Major Responsibilities**

 I was working in Engine Machining Department **Cylinder Head** , **Cylind Block** components are machined**.**

* Daily Production Planning & Shift Handling.
* Responsible for in-process inspection activity.
* .Handle CNC & SPM Machine like Makino, BFW, Line Borer, Radial Drilling, Multi Drilling etc
* Instrument in operating of varius inspection, Measuring and Test Equipment.
* Maintain all documents such as TS , Kaizen, WIP, etc.
* Continuous monitoring of process to improve the quality.

**Key Skill**

* Knowledge about ISO:9000, 5-s TPM, TQM, OHSAS, S.P.C, TS16949, PPAP.FMEA .
* Knowledge about problem solving tools.,PPSR, PDCA
* Aware Of various tools like Kaizen. Pokyoke.7 QC
* Good Knowledge in reading & interpreting the Engineering Drawing.
* Good Computer Knowledge.
* Leadership Skill

**Achievements:**

* Awarded for best suggestion contribution for cost reduction & quality improvements.
* Awarded for some good Projects done for reducing rework & rejection in Cam Shaft Line.
* Got appreciation letter for preparing visual SOP for cylinder Head and cylinder blockline.
* Increase OEE

 **Education**:

* BE Industrial & Production Engineering From SGSITS Indore - 2015
* Diplomain Mechanical Engineering from RGPV University - 2005
* H.S.S.C. from M.P. Board Bhopal - 2001
* S.S.C. from CBSE Board Jawahar Navodaya Vidyalya - 1999

**Trainings:**

1. 5 ’S’
2. TPM
3. TQM
4. ISO/ TS

**PERSONAL PROFILE**

Date of Birth : 06th June 1982.

Language Known : English Hindi

Marital Status : Married

Strength : Self –confidence, Determination& Ambition

Date: Rishi Sharma