**ADITYA KUMAR**

DELHI NCR | ADITYA123MPEC@GMAIL.COM | 98736 70955

**PRODUCTION AND OPERATION MANAGER**

**(B.TECH MECHANICAL)**

*Production, Quality Assurance, Lean Manufacturing, Logistics*

Recognized throughout career as a reliable, focused and dedicated production manager leveraging in-depth knowledge of the marketplace and the manufacturing landscape to significantly increase revenue and operational efficiency. Solid organizational, communication, and time management skills. Adept at bridging engineering performance gaps to complete business interests, developing process improvement initiatives, and conveying complex product development concepts in a simple and compelling manner. Seeking an Operations Management position in Production, bringing **10+ years** of experience as follows:

**AREA EXPERTISE**

* Operations Management
* Production Planning
* Just-in-Time (JIT) Production
* Quality Assurance
* Lean Manufacturing
* Risk Management
* Tool Room Productivity
* Dispatch and Logistics
* OEE,Talk Time & 5S
* TPM,KAIZEN & KANBAN
* Process Improvement
* Cost Reduction & Budgeting
* Workforce Management
* Problem Solving Techniques
* Team Building and Training

**PROFESSIONAL EXPERIENCE**

**ENCO ENGINEERS COMBINE PVT. LTD., GURGAON JUNE 2009 – JUNE 2020**

ENCO is an R&D led innovative world class automotive products and services provider. Founded in 1983, the company has a product portfolio spanning car body structures, suspensions, chassis, brakes, engine mounting systems, and anti-vibration systems.

**Key Result Areas Successfully Delivered:**

* Assumed full responsibility for managing all plant operations, including shipping & receiving, maintenance, production, and sanitation with extra office responsibilities.
* Implemented production plans & schedules for manufacturing arranging for resources to ensure achievement of organizational targets as per budgeted parameters.
* Oversaw the generation of maximum profitability and ensured full production levels were met while simultaneously performing safety, quality, cost, and inventory management within operating budget constraints.
* Supervised and directed all employee disciplinary and training programs, safety programs, and plant improvement projects.
* Successfully planned the activities planning day-to-day strategies, production schedules, along with resource allocation. Maintained machine health check sheet, process check sheet, work instruction for all production operations to control Quality of products.
* Suggested and implemented modifications in equipment’s, process flow, working practices, consumables. Implemented techniques to reduce all types of losses (Down time, Quality loss, Minor stoppages) etc.
* Implemented of **5S, OEE & KAIZEN,POKAYOKEYS(Mistake proofing)** activity on shop floor. Managed overall activities on Shop floor for production.
* Proficiently Implemented of various techniques of Line Balancing & Lean Manufacturing.
* Knowledge of **SMED,Stroke calculation and PPM**.
* Knowledge of **Quality standard ,QC tools,Quality circle and TPM**.
* Implementation of **Tool/Machine life for better improvement by TPM activity**.

**Daily/ Routine workplace activities:**

* Manpower planning and planning schedule for **press shop, weld shop assembly shop & Dispatch and logistic for ensuring seamless flow of operations**.
* Monitoring to meet the production targets and analysis and immediate action of production difficulties.
* Documentation preparation like **production vs. schedule, losses summary, OJT sheets, training skill matrices, own team audit sheets etc. Also sharing the MIS reports related of purchase, inventory, rejection and production to managemen**t.
* Control of Special Processes to ensure only skilled workmen do the special process.
* Implementation of Kaizen and Poka-Yoke at all possible stages on Line.
* Monitoring and controlling of customer complaints and making an action Plan (6W2H) to eliminate it.
* Control and communicate with logistic / PPC for conforming such as material Shortage etc.
* Control over the location and issue of materials to line as per the original.
* Participate in shop council Meeting in each meeting area of shop floor to ensuring development of skill of new operators on training.
* To preparing the Line Rejection and review the corrective action to avoid an extra work.
* Planning for elimination of major repetitive defects for reduction of repair cost.
* Monitoring the Customer complaint and taking Countermeasure to make it at zero Level, to reduce the Rejection Cost.
* Look after overall function of domestic direct / Indirect Consumable Purchasing related to production and assembly.
* Planning and executions of the manpower for store activity, hold part repair and prepare status.
* Monitoring the Consumption & Inventory status of Direct & Indirect Process material on weekly basis with respect to approved budget. Review of Hold Part Repair Station daily basis.
* Allocations of suitable Group leaders / Operators for Assembly shop.
* Monitoring the monthly attendance, overtime status of all workmen & Co-ordinate with HR.
* Arrange training for workmen to creating awareness about total productivity management system (TPM), 5S and Kaizen activities.
* Controlling Absenteeism through daily monitoring the attendance & carrying out counselling.

**TRAININGS**

* KAIZEN for Continuous Improvement
* Team Building
* Workforce Management
* Poka-Yoke and CAPA
* Effective Planning
* Problem Solving Techniques
* Study of Line Balancing
* Line and Shift Management
* Fire Safety, FMEA and 5S

**EDUCATION**

***BECHELOR OF TECHNOLOGY: MECHANICAL ENGINEERING, 2008***

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| **PERSONAL DETAILS** |  |  |
|  Father name | : | Ram Sanehi |
|  Marital Status | : | Married |
|  Nationality | : | Indian |
|  Mobile No.- | : | 9873670955 |
| Current location |  : | 714/23 Laxmi Garden Khandsa road Gurgaon(Haryana) |
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**I hereby declare that information furnished above is true and correct to the best of my knowledge and belie**f.

Aditya kumar Dated