**RESUME**

## VINAY KUMAR GM

vinaykumargm88@gmail.com

Mobile No: +917204577413

 +919980928983

**Job Objective:**

 To associate myselfwith a professionally driven esteemed organization which offers continuous challenges and excellent growth prospects, where I could contribute significantly to the organization through my skills.

**AcademicProfile:**

* **SSLC** from Board of Secondary Education, karnataka with 55.4%
* **ITI** **(Fitter)** from T.V.V Madhugiri , scored parsentage **66.57%**
* **Diploma** in **Mechanical Engineering** from ***Karnataka state university*** with 70 %

**Can read & speak:** Kannada. English, Hindi, Telugu and Tamil

**Career Path:**

**Total Experience: 7 years 2 months.**

**Previous Career in *Kirlosker toyoda textile machinery pvt ltd jigani*** banglore

OCT 2008 TO JUL 2009 ATS Training

**Previous Career in *Bill forge pvt ldt jigani*** banglore**:( 4years )**

JUL 2009 - OCT 2013 Operating Engineer

**Present Career in Musashi auto parts india limited, doddaballapur,banglore, Karnataka :( 2 year 4 month)**

OCT 2013 – APR 2014 TEAM LEADER

APR 2014 – present TECHNICAL SUPERVISOR

**.Current CTC: 2.6 lacks/annum**

**Professional Experience:**

1. **Previous Organization:** Bill forge pvt ltd

 **Duration :** JUL 2009 - OCT 2013

2) **Present Organization:** Musashi auto parts india limited,doddaballapur.

 **Duration :** oct 2013 to present

## Previous abstract ofthe Employer:

**BILL FORGE PVT LTD**

Bill Forge manufactures a variety of cold, warm, hot forged and machined components for the automotive and non-automotive sectors.

Since commencement of operations in 1985, Bill Forge has achieved several milestones and is today among the most technologically advanced manufacturer of forged & machined components. Being one of India’s emerging companies, it has manufacturing operations across 6 locations in India.

Bill Forge's customers include top automotive companies in the world, the list includes well respected OEM's and Tier 1 companies.

## Productes. Products: [Claw](http://www.billforge.com/products.html) [Common Rail](http://www.billforge.com/products.html) | [CVJ](http://www.billforge.com/products.html) | [Drive Flange](http://www.billforge.com/products.html) | [Hub](http://www.billforge.com/products.html) | [Retainer](http://www.billforge.com/products.html) | [Ring Gear Blank](http://www.billforge.com/products.html) | [Spider Cross](http://www.billforge.com/products.html) | [Stearing - Input & Output Shafts](http://www.billforge.com/products.html) | [Tripot Joint](http://www.billforge.com/products.html)

## Present abstract ofthe Employer:

**MUSASHI AUTO PARTS INDIA LTD** is manufacturing company in collaboration with japanies group (400 crores turnover in india plants) in Two wheeler autoparts like GEARS,CAM SHAFTS,CONRODS and SHAFTS manufacturing Systems.

 The company is a **TS16949, ISO14001 and ISO18000** certified . The plant at doddaballapur,Banglore was 100 % owned subsidiary of musashi seimitsu industries japan.The company proudly produce transmission system for 2 wheelers segment.MAP-ID is fully equipped with state of the art machines,technology and skills.To process raw materials to final product assembly.The company able to optimise cost,efficiency and productivity by using specialised manufacturing systems.The company equipped with cnc tuning machines,shaping,shaving,cncbroaching,honing,hardening,hobbing,heat treatment and final assembly.

 The company has customers are HONDA,EXEDE,HERO, SUZUKI and others and MUSASHI group is promoting the worldwide network system through five global bases(japan,north America,south America,Europe and asia) and also established sales offices in Europe and north America where our product is good demand.and automated laboursaving assembly lines and worldwide scale support system shares management resourse,people,material,engineering and production systems.the company is suppliying to customer 100% quality and delivery.

**Functional Expertise:**

* Achievement of production targets with maximum utilization of all the resources.
* Monitoring of **5S** activities in shop that stimulate Production activity.
* Continuousmonitoring of Quality Processes & techniques like **7 QC Tools**
* Study & Analysis of total process to find out possible chances of assembly defect & implementation of **Poke-Yoke.**
* Rejection Control by required training & process’s quality establishment.
* Monitoring&handling man power throughmultiskilling plan.
* Training to the team members like onjob, 7qctools, maintenance, setting of m/c, DOS safety key&Quality awareness.
* Monitoring & Improvement of OEE
* Man power allocation, conducting OJT for Assembly and Managing People in the Shop Floor.
* Co-ordinate with materials team to bring the materials and achieve the line targets.
* Preparation of Critical spare parts list, with maintenance department, to avoid the line stoppage due to unavailability of spares.
* Conducting daily meeting to solve the road blocks to achieve the targets on productivity increase, reduction of rejections
* Continuous improvement activities.
* Hourly monitoring of production and idle time report.
* Scrap reduction in production line

 **Achievements:**

* Reduced Costumer complaints by implementation of poka-yokes and taking Initiatives in different areas.
* Project work on Scrap cost reduction by using MBF( manage by fact) tool.
* Ideas implemented on SMED, cycle time reduction and scrap reduction.

**Accountabilities:**

* Train, Lead, supervise, and motivate a Production team to meet production targets with a yield target of 100% delivery.
* Conducting trials and set the process for new developments.
* Man power handling& TPM implementation.
* Setting, programming and trouble shooting of CNC centers.
* Working towards zero BAD (breakdown, accident and defect).
* Minimum inventory monitoring.

**Key Skills:**

* Knowledge of tooling used in the manufacturing of mechanical components.
* Appropriate tool selection & optimization of tooling cost.
* Well versed with CNC programming in Fanuc control.
* Modification of fixture, die and other tooling to reduce set-up & cycle time.
* I have good work experience in **CNC TURNING ,CNC GEAR HOBBING ,CNC GEAR SHAPING ,CNC GEAR SHAVING ,CNC GEAR SHAVING ,CNC BROCHING,CNC AUTO LOADER GANTRY TEACHING** And **SETTING**

**Trainings undergone:**

* ISO TS 16949,& OH**S**AS14001, 18001 Responsibilities of Safety and First Aid.
* CNC programming.
* CST (Creative Skill Training)
* SMED, DOS & Standardized Work.
* Team leader devolopment

**Computer Skill:**

* + Basic Computer
	+ CNC programming.

**Hobbies .**

Playing and Watching Cricket& Foot ball.chess

**Area of Interests:** ProductionDept. **/** Maintainance /manufacturing engg dept.

Notice Period:30days

Required Designation : Available upon

**PersonalDetails:**

**Name :** VINAYKUMAR GM

**Father’s Name:** MAHADEVAIAH G.S.

**Date of birth :** 17/10/1989

**Sex :** Male

**Marital Status : single**

**Nationality** : Indian

**Religion** : Hindu

**Mobile no.:**+917204577413

 +919980928983

**DECLARATION**

I confirm that the information provided by me is true to the best of my Knowledge

And belief in together learn, work and contribute**.**

Place: Banglore VINAYKUMAR GM

Date: