

# RAMESHBABU R

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## MIDDLE MANAGEMENT PROFESSIONAL: QUALITY CONTROL & ASSURANCE

A result-oriented professional with excellence in implementing quality mechanisms to deliver desired output, seeking assignments in Quality Assurance & Control with an organization of high repute

*Multi-faceted professional with expertise in resolving Internal & External Quality Problems, Stage Drawing and New Product Development*

## AN OVERVIEW

- A result oriented professional with qualitative experience of **nearly 9+** years (May'09 to April'19).
  - Quality Control & Assurance
  - Supplier Quality
  - Cost Control Initiatives
  - Process Improvement Initiatives
  - Best Practices
  - Failure & Root Cause Analysis
  - Auditing & Inspection
  - Training
  - Team Management
- ❖ Worked in **SAAB ENGINEERING, BOMMASANDRA as Quality Engineer**
- ❖ Worked in AUTO COM ENGINEERS., Bommanahalli, as Quality supervisor - Quality Assurance Department
- ❖ Proficient in achieving quality assurance operational objectives by contributing information and analysis to strategic plans and reviews; implementing production, productivity, quality, and customer-service standards; identifying and resolving problems; completing audits; determining system improvements; etc.
- ❖ Hands-on experience in **preparing quality documentation** and reports by collecting, analyzing and summarizing information and trends including failed processes, stability studies, recalls, corrective actions, and re-validations
- ❖ Well conversant with Documentation & Implementation process of IATF, TS16949-2009
- ❖ Possesses strong management, team building, leadership & interpersonal skills

## ORGANISATIONAL EXPERIENCE

**May'19 to till date working in Essae – Digitronics Pvt LTD, Bommasandra, Bangalore.**

**QUALITY Assistant Manager – Quality Assurance & Control Department.**

*Clients Serviced Domestic: (TVS Motor LTD, Mahindra & Hanon systems).*

*Clients Serviced: Global group (Hilliard, Schiller, Polaris and Ariens & Co.)*

**Oct'14 to April'19: SAAB ENGINEERING, Bommasandra, Bangalore.**

**QUALITY ENGINEER – Quality Assurance & Control Department**

*Clients Serviced Domestic: (M+Acer & Macurex)*

*Clients Serviced: Global group (BOSCH, Schneider, Schaeffler & Valeo)*

**May'09 to Aug'14: AUTOCOM ENGINEERS, Bommanahalli. Bangalore.**

**Quality Supervisor - Quality Assurance Department**

*Clients Serviced: Bosch – Supplying of Diesel engine pump plungers.*

### Key Result Areas:

- ❖ Carrying out various tests & inspection to ensure that products developed are in compliance with pre-set technical specifications; detecting defects / faults and taking corrective actions
- ❖ Maintaining quality standards for incoming materials, ensuring stringent adherence to quality standards, norms & practices
- ❖ Conducting analysis & counter measures to non conformance in process & product quality; reviewing vendor quality status, plan actions to attain continual quality improvement of vendors
- ❖ Taking adequate measures like conducting audits to monitor and analyze the performance of vendors pertaining to quality and delivery norms; maintaining quality system documents updating like FMEA, Control Plan, Quality Plans and Process Flow Diagram
- ❖ Maintaining all high precision grade equipments; ensuring all equipment are operated as per the instructions and user manual; responsible for calibration of instruments, gauges and equipment
- ❖ Conducting internal audits to assess the status of deployment of systems and taking corrective measures for achieving organizational objectives
- ❖ Undertaking root cause analysis of problems and developing effective counter measures initiating improvement ideas generation & implementation
- ❖ Implementing various techniques for cycle time / cost reduction, entailing identification of opportunities, analysis of data, conducting tests, cost benefit analysis and implementation
- ❖ Developing daily, weekly progressive reports/quality control reports and recording them properly as a part of Document control in various quality & inspections procedures
- ❖ Performing root causes analysis for customer complaints by using 8D Methodology/PSS (Problem solving sheet).

**Highlights:**

- ❖ Played a key role in: Responsible for scheduling, execution of Management Review Meetings as per Agenda.
  - Preparing Production Part Approval Process (PPAP).
  - Developing Control plans, Quality plans, Process flow diagrams, FMEA.
  - Standard room in charge & In-house gauge design as on ISO standard.
  - Follow up for closure of Opportunity for Improvements & Non-conformances raised in internal Quality Audits
- ❖ Functioned as:
  - Key Member for New Product Development

**KNOWLEDGE PURVIEW**

- ❖ AutoCAD 2006
- ❖ SAP - System Application Product
- ❖ MS Office
- ❖ SPC
- ❖ Critical Drawings
- ❖ 7 QC Tools
- ❖ PPAP Documentation
- ❖ 5S & Kaizens
- ❖ 8Dmethodology

**ACADEMIC CREDENTIALS****Diploma in mechanical engineering in 2009**

Ranipet Institute of Technology T.K Thangal, Vellore dist, Tamilnadu, INDIA

**PERSONAL DETAILS**

Date of Birth: 22<sup>nd</sup> mar, 1990  
Linguistic Abilities: English, Kannada, Tamil & Telugu  
Present Address: 1005/13 Janardhan building, GS Palaya, Electronic city, Bangalore – 560100.  
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