



(AN ISO 9001:2015, 14001:2004, 18001:2007 Certified Co.)



Fortune

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Fortune

FITTING INDUSTRIES

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Company Profile

Fortune Fitting Industries is Committed to satisfy the various needs of customers have been part of our role in the industry, since our inception in 2003, as a manufacturer of Pipe Fittings in accordance with National & International Standards. It is needless to say that by now we have achieved expertise in manufacturing of the Pipe Fittings.

Starting at a very modest scale in Piping product, over the year we have steadily expanded and grown the business. Learning and growing, this vision-driven group fosters a culture that promotes excellence and rewards entrepreneurship. It endeavors to make workplace a source of creativity, innovation and self-fulfillment for all employees by fostering a corporate culture with a high level of commitment.

Why us

- Advance Technology Production Unit
- Wide Distribution Network
- Reasonable Price
- Prompt Delivery
- Best Quality

Quality Control

Total Quality Management (TQM) is strictly followed right from the selection of materials & vendors upto the final despatch to the customers. Each procedures at various levels are documented and necessary corrective measures are taken at each step to ensure absolute quality of products. Effective customer response, complete management are also maintained for trouble free performance.

Third Party Inspection

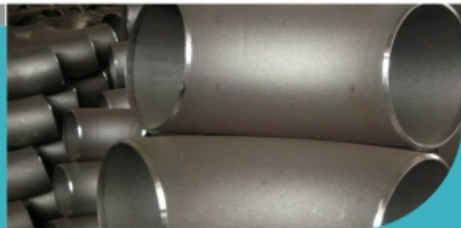
We also accept third party inspection by reputed agencies like :



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Buttweld Fittings

Stainless Steel & Duplex Steel

Stainless Steel : ASTM A 403 WP - 304/304H/304L/316/316H
316/316Ti, 309, 310, 317L, 321, 347, 904L

Duplex & Super Duplex : Standard
ASTM A815 - UNS S31803, S32205 (2205) Lean
ASTM A815, 790 - UNS S32304 (2304) Super Duplex
ASTM A815, 790 - UNS S32750 (2507) UNS S32760 (Zeron 100)

Hi-Nickel & Titanium

Hi-Nickel

Nickel : ASTM B 366 N02200, N02201
Inconel : ASTM B 366 N06600, N06601, N06617
ASTM B 366 N07718
ASTM B 366 N06625
Incoloy : ASTM B 366 N08800, N08810
ASTM B 366 N08825
ASTM B 366 N08020
Hastelloy : ASTM B 366 N10276, N06022
ASTM B 366 N10665
ASTM B 366 N06455

Titanium

Commercially Pure : ASTM B 363
Gr.1 R 56250 (CP4) Gr.2 R 50400 (CP3)
Gr.3 R 50550 (CP2) Gr.4 R 50700 (CP1)
Gr.7 R 52400 Gr.11 R 52250
Alloys : ASTM B 363
Gr.5 R 56400 (6Al-4V)
Gr.23 R 56401 (6Al-4V-EU)
Gr.12 R 53400

Alloy Steel & Carbon Steel

Alloy Steel : ASTM A 234 WPB WP5, WP9, WP11, WP12, WP91

Carbon Steel : ASTM A 234 WPB, IS 1239 PART II

Low Temp. CS : ASTM A-420 WPL6

Other Service : Hot Dip Galvanizing, Sand Blasting

Cupro Nickel

ASTM B 171 C70600 (90:10),

ASTM B 171 C71500 (70:30)

Monel

ASTM B 366 N04400

DIN N05500

Size

Size : ½" to 24"

Schedule : Sch. 5 to Sch. XXS

Types

Stubend - (Long & Short)	Elbow (45 DEG, 90 DEG, 180 DEG)
U Bend	Tee - (Barred, Equal, Reducing)
End Cap	Reducer - (Concentric & Eccentric)
Laterals	Nipple - (Swage & Barrel)

Specializing in : Hi-Nickel Series

Test Certificate

Manufacturer Test Certification
En 3.1 & 3.2
IBR Test Certificate & NACE
MR 0175 / MR 0103

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Forged Fittings

Stainless Steel & Duplex Steel

Stainless Steel : ASTM A 182F - 304/304H/304L/316/316H
316/316Ti, 309, 310, 317L, 321, 347, 904L

Duplex & Super Duplex : ASTM A 182 - F51, F53, F55

Hi-Nickel & Titanium

Hi-Nickel

Nickel : ASTM B 564 N02200, N02201
Inconel : ASTM B 564 N06600, N06601, N06617
ASTM B 564 N07718
ASTM B 564 N06625
Incoloy : ASTM B 564 N08800, N08810
ASTM B 564 N08825
ASTM B 564 N08020
Hastelloy : ASTM B 564 N10276, N06022
ASTM B 564 N10665
ASTM B 564 N06455

Titanium

Commercially Pure : ASTM B 381
Gr.1 R 56250 (CP4) Gr.2 R 50400 (CP3)
Gr.3 R 50550 (CP2) Gr.4 R 50700 (CP1)
Gr.7 R 52400 Gr.11 R 52250

Alloys : ASTM B 381
Gr.5 R 56400 (6Al-4V)
Gr.23 R 56401 (6Al-4V-ELI)
Gr.12 R 53400

Alloy Steel & Carbon Steel

Alloy Steel : ASTM A 182 F1 / F5 / F9 / F11 /
F22 / F91

Carbon Steel : ASTM A105 / A694 F42 / F46 / F52
F56 / F60 / F65 / F70

Other Service : Hot Dip Galvanizing, Sand Blasting

Cupro Nickel

ASTM B 171 C70600 (90:10),
ASTM B 171 C71500 (70:30)

Monel

ASTM B 564 N04400
DIN N05500

Size

Size : 1/2"NB to 4"NB (Socket Weld & Threaded)
Class : 3000#, 6000#, 9000#, in ANSI B 16.11

Types

Elbow (45 & 90 Deg)	Coupling
Tee	Cap
Union	Plug
Cross	Bushing
Swage Nipple	Boss

Specializing in : Hi-Nickel Series

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Flanges

Stainless Steel & Duplex Steel

Stainless Steel : ASTM A 182F - 304/304H/304L/316/316H
316/316Ti, 309, 310, 317L, 321, 347, 904L

Duplex & Super Duplex : ASTM A 182 - F51, F53, F55

Hi-Nickel & Titanium

Hi-Nickel

Nickel : ASTM B 564 N02200, N02201
Inconel : ASTM B 564 N06600, N06601, N06617
ASTM B 564 N07718
ASTM B 564 N06625

Incoloy : ASTM B 564 N08800, N08810
ASTM B 564 N08825
ASTM B 564 N08020

Hastelloy : ASTM B 564 N10276, N06022
ASTM B 564 N10665
ASTM B 564 N06455

Titanium

Commercially Pure : ASTM B 861, 862, 338 Gr.1 R 56250 (CP4)
Gr.2 R 50400 (CP3) Gr.3 R 50550 (CP2)
Gr.4 R 50700 (CP1) Gr.7 R 52400
Gr.11 R 52250

Alloys : ASTM B 861, 862, 338 Gr.5 R 56400 (6Al-4V)
Gr.23 R 56401 (6Al-4V-ELI)
Gr12 R 53400

Types

Weldneck	Screwed / Threaded
Socketweld	Long Weldneck
Slip on	Lapped Joint
Blind	Spectacle Blind

Alloy Steel & Carbon Steel

Alloy Steel : ASTM A182 / F1/F5/F9/F11/F22/F91
Carbon Steel : ASTM A105 / A694 F42 / F46 / F52 / F56
F60 / F65 / F70 / A350 LF3 / A350 LF2
Low Temp. CS : IS 2062 Gr. A/B
Other Service : Hot Dip Galvanizing, Sand Blasting

Cupro Nickel

ASTM B 171 C70600 (90:10),
ASTM B 171 C71500 (70:30)

Monel

ASTM B 564 N04400
DIN N05500

Size

1/2"NB to 24"NB, ANSI B 16.5
24" to 60" ANSI B 16.47 / API 605

Class

150#, 300#, 600#, 900#, 1500#, 2500#,
in ASA 150 & ASA 300

Specializing in : Hi-Nickel Series

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TUBE FITTING

Size : 1/16" to 2"ⁱⁿ

Type : Union tee, Female tee, Branch tee, Run tee, Male connector, Female connector, Elbow, 3 Bulk Head Union, Reducing Union, OD Cap, OD plug..

SS Tube fittings : Gr. 304, 304H, 309, 310, 316, 316L, 317L, 321, 347, 904L

Duplex S S Tube Fittings : UNS N031803, N032750, N032760

CS Tube Fittings : A105

AS Tube Fittings : Gr. 5, Gr.9, Gr.11, Gr.12, Gr.22, Gr.91

Cu Ni Tube Fittings : C 70600 (90:10), C71500 (70:30)

Nickel : UNS N02200, N02201

Monel : UNS N04400, N05500, Alloy 20

Inconel : UNS N06600, N06601, N08800, N08810, N08825

Hastelloy : UNS N10276, N06022, N10665, N06455

Other Services : Silver Plating

Specialize : Double compression fitting, Ball Valve, Needle, Check.

Types

- Union tee
- Female tee
- Branch tee
- Run tee
- Male Connector
- Female Connector
- Elbow
- Bulk head union
- Reducing union
- OD cap
- OD plug

FASTENERS

Material : Stainless Steel / Duplex / Super Duplex / Nickel Alloy / Carbon Steel / Alloy Steel

Standard : ASTM / ASME / ANSI / AISI / DIN

Grade : 202, 304L, 316L, 317L, 321, 347, 310, 410, 420, 904L, 2205, 2507, Monel, Inconel, Hastelloy, Titanium etc.

Types : Bolts, Nuts, Washers, Anchor Fasteners, Stud Bolts, Eye Bolt, Stud, Threaded Rod, Cotter Pin, Socket Screw, Fine Fasteners & Spares etc.

Size : M2 to M100



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Valves

VALVES DETAILS



Material : Stainless Steel / Duplex / Super Duplex / Nickel Alloy / Carbon Steel / Alloy Steel

Standard : ASTM / ASME / ANSI / AISI / DIN

Grade : WCB, WC1, WC6, WC9, LCB, LCC, LC3, C5, C12, CF8, CF8M, CF3, CF3M, CF8C, CN7M, CD4MCu, Hastelloy, Inconel, 304L, 316L, 2205, 2507 etc.

Types : Gate Valve, Ball Valve, Globe Valve, Butterfly Valve, Check Valve, Cryogenic Valve

Size : 1/2" to 60"

Class : 150#, 300#, 600#, 800#, 900#, 1500# & 2500#.



L & T



Intervale



LEADER LVL®

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Pipes & Tubes

Pipes

Stainless Steel & Duplex Steel Pipe

Size	: ½" to 24"
Schedule	: Sch. 5 to Sch. XXS
Stainless Steel	: ASTM A312, A358 - TP 304/304H/304L/316/316H/ 316L/316Ti/309/310/317/317L/321/347/904L
Duplex Steel	: ASTM A790 - UNS S31803, S32750, S32760, S32205

Alloy Steel, Carbon Steel & LTCS Pipe

Size	: 1/2" to 24"
Schedule	: Sch. 5 to Sch. XXS
Alloy Steel Pipe	: ASTM A335 Gr. P5, P9, P11, P12, P22 & P91
Carbon Steel	: ASTM A 106 Gr. B ASTM A53
Low Temp. Pipe	: ASTM A 333 Gr. 6
Line Pipe	: API 5L, X 42, 46, 52, 56, 60, 70
Mild Steel &	: IS 1239, IS 3589
Galvanized Pipe	

Copper & Nickel Alloys pipe

Size	: ½" NB to 10" NB
Standard	: 10S/40S/80S
Copper Nickel	: C70600 (90:10), C71500 (70:30), C71640
Nickel	: UNS N02200, N02201
Monel	: UNS N04400, N05500, Alloy 20
Inconel	: UNS N06600, N06601, N06625, N08800, N08810, N08825
Hastelloy	: UNS N10276, N06022, N10665, N06455

Type :-

Round | Square | Rectangle | Hydraulic

Tubes

Size	: 6 mm OD to 152.4 mm OD
Thickness	: 0.6mm-10mm-Gauge : 22 SWG/BWG to 10 SWG/BWG
Form	: Round, Square, Rectangle, Coil, 'U' Shap
Length	: Standard Length & Cut Length
Stainless Steel	: ASTM A-213, A-249, A269-TP 304/304H/304L, Tube 316/316H/316L/316Ti, TP 309, 310, 317L, 321, 347, 904 L etc.
Low Alloy Steel	: ASTM A 213 - T-11, T-12, T-22, T-5, T-9 etc.
Tube	
Carbon Steel	: BS 3059 Gr. 360 / 440, SA 179, Tube SA / ASTM A210 Gr. A1
Copper Nickel	: ASTM B111, C70600 (90:10), C71500 (70:30), Tube C71640
Admiralty Brass	: ASTM B 111 C44300, C44400, Tube C44500, C68700
Copper & Brass	: ASTM B 188 C11000, C12200, C26000, Tube C27000, C28000
Nickel Alloy Tube	: Nickel, Monel, Inconel, Alloy 20 etc.
Specialize	: Capillary Tube, IBR Tubes, Copper Nickel Tube

Sumitomo

JSL

 RATNAMANI
METALS & TUBES LTD.

PSL

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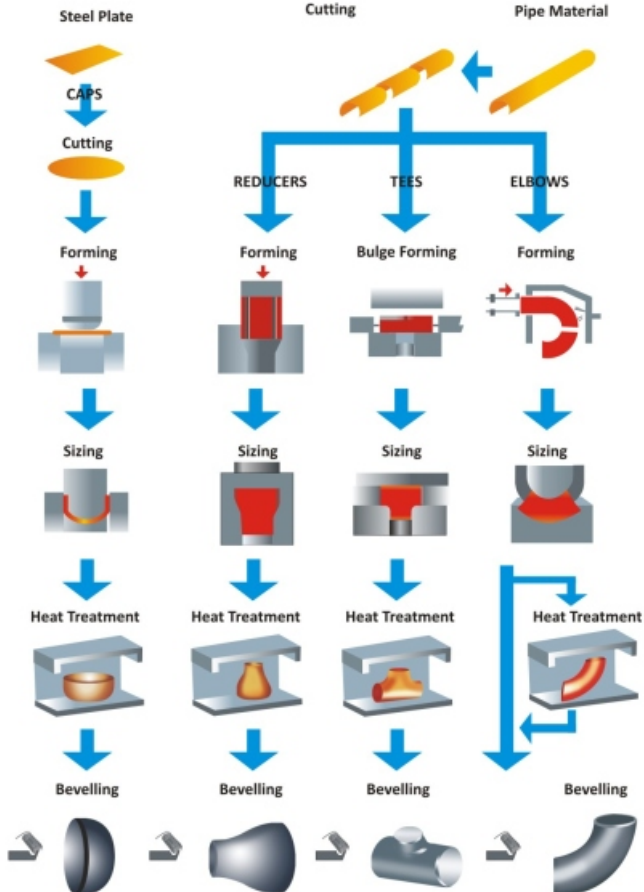


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BUTTWELD MANUFACTURING FLOW CHART





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Regd. off. :

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Village: Sativali Vasai (E) – 401208