

SUDHIR LAMBA

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Professional Précis

A competent professional with **over 23years** of experience in Maintenance Operations and Man Management. **Currently working with Designco export Ltd.as. Manager Maintenance** In depth knowledge of *Hydraulic and Pneumatic Systems*. Possess basic electrical circuits and PLC logic knowledge. Proficient in managing & leading teams for running successful process operations & experience of developing procedures, Adroit in managing breakdown maintenance of curing presses and preventive maintenance of curing presses. Expert in handling troubleshooting operations during production and maintaining material stock. Excellent interpersonal, communication and analytical skills with demonstrated abilities in customer relationship.

USED EQUIPMENTS

- ∞ Power Press Pneumatic clutch operated 45T to 1200T ISGEC, YADON, SINGLE, GODER, YAGNLEY, EFFORT&CHINFONG MAKE, Hyd. Press 80T to 1200T Make ISGEC&YADON
- ∞ Transfer power press 300T- 630T, Progressive tool operated power press with feeder & Despoiler
- ∞ Injection molding machine up to 250 T, **Corrugation plant, printing & packing machine**
- ∞ forging hot& cold operation up to 500T
- ∞ High presser Die Casting machine up to 150T
- ∞ Welding operation Mig welding, Tig welding, Seam welding, Projection welding, Robotic welding (ABB & Moto man make) & I.T Gun
- ∞ Finishing operation Vibirator & short blasting machine
- ∞ Harding& tempering furnace, steam boiler, hot air boiler and thermic fluid boiler
- ∞ CNC Turning, VMC, CNC Pipe Bending, Auto turning machine & SPM Machine
- ∞ Grinding machine Central less grinder, face grinder, Track grinding machine& horning machine
- ∞ PLC logic, A.C Drive Servo motor& Gear motor
- ∞ Powder coating paint shop
- ∞ Tool room machine lathe machine, milling machine, surface grinder& shearing machine
- ∞ Automation as per requirement
- ∞ Utility Equipment Screw compressor (up to 700CFM ELGI, IR), D.G GENERATER (up to 750 KVA), D.B Panel up to 2000A, Transformer 2000KVA, Fork lifter, cooling Tower & EOT Crane up to 50T

∞ ACHIVEMENTS

- ∞ Develop the new line of taper roller bearing
- ∞ Develop the new line of cylindecial roller bearing
- ∞ Relay base panel of WMW Make machine convert in to plc base panel around 35 machines
- ∞ Automation of progressive tool machine with DE coiler& feeder
- ∞ Reduce the brake down time to manage the spare parts
- ∞ Make new SPM auto mig welding machine as per job requirement
- ∞ Increase high spindle bearing life to change lubrication system (6 month to 12 year)
- ∞ Power cost saving to maintain power factor
- ∞ Power cost saving to change plant light change
- ∞ Power cost saving to control the air leakage 10%
- ∞ KEY Responsibilities
- ∞ **spearheading the initiatives for budget control, energy consumption and maintenance management supporting the Operations**
- ∞ **Planning & Scheduling Preventive Maintenance of machines and deploying policies for zero breakdown**
- ∞ **troubleshooting the breakdowns and ensuring quick & stable technical deployments**
- ∞ **Supervision of the overhauling of the machines and leading the installations of new tools & machinery**
- ∞ **Supervising & analyzing the machines and implementing preventive maintenance plans**
- ∞ **spearheading the initiatives for replacements & procurement of the machines and maintaining optimum stocks for the spares**
- ∞ **Implementing controls for cost reduction and energy consumption**
- ∞ **working closely with the EHS team and implementing safety & preventive controls**

- ∞ Acquire various controls supporting the Operations through acquisitions of strategic turnaround times such as – MTRR (Mean Time to Repair) & MTBF (Mean Time between Failures)
- ∞ analyzing the Power-Cost ratio and implementing necessary controls to acquire desired results
- ∞ Implementing Poke-yoke methodology for process controls and effective methods to avoid accidents / incidents
- ∞ implementing training programs for Junior Engineers & Trainees for Process Enhancement
- ∞ Directing & managing large size teams and providing the mentoring & motivations to achieve KRA

CURRENT EMPLOYMENT

Now working in M/S Designco export ltd he is the Lohia' group of company since June 2015 totill date

As manager maintenance. Designs manufacturing of Handy craft item sheet metal, brass, glass

And wood. He is 100% export unit

Working in M/S Victora Auto pvt.ltd. Since July 2012 to MAY 2015 AS Sr. Manager maintenance Victora auto pvt. Ltd. Is auto sheet metal component manufacture .Total committed to quality throughout its manufacturing processes? Victora is TS16949 and ISO14001 accredited company. Our customer is Maruti Suzuki. Honda motor, Nissan motor, tractor eats

Working Since M/s Rasandik Engineering Industries India Ltd. since May'09 to July 2012 Noida, As Manager Maintenance Founded by Mr. Rajiv Kapoor, one of the leading manufacturers of 3-Wheelers (Rasandik) and automotive components (Fuel tanks & others). Rasandik is a respectively young (established in 1986), dynamic and forward thinking auto sheet metal component manufacturer. Total committed to quality throughout its manufacturing processes, Rasandik is TS 16949 and ISO 14001 accredited company.

Working since May'07 to May'09 with M/s Rajasthan Fasteners Pvt. Ltd., Jaipur as Assistant Manager (Maintenance). Rajasthan fastener manufacturer of self-locking fasteners. He is ISO 14001 Accredited Company; He is 100% Export unit

Working since Jan 2001 TO APRIL 2007 M/s J. S. K. Bearings Ltd., Jaipur as Maintenance In charge Manufacturer of deep groove ball bearing, Tapper roller bearing, cylindecial roller bearing, by using of WMW make machine, J.S.K Bearing supply turning bearing ring of SKF Bearing, NBC Bearings, TATA Bearings, Nachi Bearing & NSK Bearing

Working since Jan'96-Dec'00 with M/s SRB Machines Pvt. Ltd., Sahibabad, U.P. As Engineer Production Manufacture of Grinding machine, CNC grinding machine, SPM Machine as per requirement

ITS Skills: Conversant with MS-Office Applications (Word / Excel/Power Point) & Internet Applications. ERP System.

Academic Credentials

3 years Diploma in Mechanical Engineering

B.T.E., Karnataka in 1995

Personal Dossier

Date of Birth: 8th July, 1975

Current Address: H.N A-22 Dev. Vihar, Modi Nagar, Ghaziabad, U.P.

Permanent Address: Village & Post. Jaisinghpur, Magana, Meerut – 250401

